





**223**MULTI-PURPOSE
COMPACT TRACTOR

2022 · 2021 · 2020 · 2019 · 2018
EQUIPMENT DEALERS ASSOCIATION
SURVEY I TRACTOR MANUFACTURERS

PRODUCT
QUALITY

# Conquer your to-do list.

We've solved the age-old problem of putting more hours in your day with the all-new SA223.

This next-level model of our popular SA series gets more done than ever before, whether you're working with heavy loads or on difficult terrain. The SA223 is packed with performance upgrades like dual range speeds, standard differential lock, and 3-point hitch position control. Powered by our legendary 3-cylinder, liquid-cooled diesel engine, Yanmar's SA223 always shows up ready to work -- so you can get back to doing what you love.



Dual range speeds, standard differential lock, and true position control on the 3-point lift system for maximum precision and power.

### INNOVATIVE DESIGN AND TECHNOLOGY



## TRACTORS THAT GET THE JOB DONE.

The SA223 is for people who share our passion for the land and believe in working that land the right way. Not only is it built with a powerful, fuel-efficient engine, its sleek design is engineered for comfort and efficiency all the way down to the easy-access, high-rise hood.



# **BUILT TOGETHER TO WORK TOGETHER.**

Yanmar makes all the major drivetrain components — the engine, transmission, and axles — in-house. And because they're made together to work perfectly together, you get a hardworking machine with more useable horsepower, less power loss, and a smoother, more comfortable ride. We call it Performance Link Technology $^{\text{TM}}$ . You'll quickly appreciate the SA223 as a tractor designed to work as hard as you do.



#### COMFORT AND PRODUCTIVITY BUILT RIGHT IN.

A large, comfortable operator's station provides easy access to all controls. The hydrostatic transmission, with convenient side-by-side pedals, allows you to get the job done regardless of the terrain or the implement you're using. And smooth, hydraulic power steering delivers no kickback in the steering wheel for less operator fatigue.

# **FEATURES**

STANDARD DIFFERENTIAL LOCK

TRUE POSITION CONTROL

**DUAL SPEED SYSTEM** 

**4WD SELECTOR** 

DUAL RANGE HST TRANSMISSION

LIMITED (CAT1)
3-POINT HITCH



# **YANMAR 223 Tractor Specifications**

NGINE Maker		VANIMAD
Maker		YANMAR
Model		3TNM74F
Туре		4 Cycle Inline, Water Cooled Diesel
Number of Cylinders		3
Bore and Stroke in (mm)		2.92x3.03 (74x77)
Total Displacement cu In (L)		60.6 (0.993)
Gross Power: EPA Regulation HP (kW)		21.5 (16.0)
Net Power HP (kW)		19.4 (14.5)
Rated Revolution RPM		3,200
Maximum Torque ft. lbs (Nm)		39.4 (53.5)
Battery		540 CCA
Fuel		Diesel
CAPACITIES		
Fuel Tank US gal (L)		6.1 (23.0)
Engine Oil US qt (L)		3.1 (2.9)
Engine Coolant US qt (L)		3.0 (2.8)
Transmission Oil US gal (L)		4.1 (15.5)
Front Axle Oil US gal (L)		3.17 (3.0)
Tront Axic on 65 gai (L)		3.17 (3.0)
OWENSIONS in. (mm)		100 1 (0 504)
Overall Length (with 3-Point Hitch)		102.1 (2,594)
Overall Width (with R4 Tires)	1217	47.3 (1,200)
Overall Height (with Roll-Over Protection (ROPS)		82.3 (2,090)
Overall Height (with Folded ROPS, R4 Tires, Top		66.3 (1,683)
Overall Height (with R4 Tires, Top Of Steering W	heel)	51.1 (1,299)
Wheel Base		57.9 (1,400)
Minimum Ground Clearance (with R4 Tires)		6.4 (163)
Tread (with R4)		Front: 35.2 (894), Rear: 35.2 (894)
VEIGHT Ib. (kg)		
(with DODC DATimes)		
(with ROPS, R4 Tires)		1,537 (697)
(WILLI RUPS, R4 TITES)		1,537 (697)
RAVELING SYSTEM	4 (04)	
,	Ag (R1)	Front, Rear: -
RAVELING SYSTEM	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4
RAVELING SYSTEM		Front, Rear: -
RAVELING SYSTEM	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4
TRAVELING SYSTEM Tires	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4
TRAVELING SYSTEM Tires Clutch	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4
TRAVELING SYSTEM  Tires  Clutch Steering	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4 - Hydrostatic Power
TRAVELING SYSTEM  Tires  Clutch Steering Transmission	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4 - Hydrostatic Power Hydrostatic Transmission Selected 4WD
Traveling system  Tires  Clutch Steering Transmission Drive Brake	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4 - Hydrostatic Power Hydrostatic Transmission Selected 4WD Wet Disk
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4 - Hydrostatic Power Hydrostatic Transmission Selected 4WD
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TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT Hydraulic Control System	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4 - Hydrostatic Power Hydrostatic Transmission Selected 4WD Wet Disk 7.87 (2.4) Position Control, Open Center
TRAVELING SYSTEM  Tires  Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT Hydraulic Control System Pump Capacity (implement) US gal/min (L/min)	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4 - Hydrostatic Power Hydrostatic Transmission Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1)
Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min)	Turf (R3)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4 - Hydrostatic Power Hydrostatic Transmission Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1)
Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) Pump Capacity (steering) US gal/min (L/min) 3-Point Hitch	Turf (R3) Industrial (R4)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4 - Hydrostatic Power Hydrostatic Transmission Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1)
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Clutch Steering Transmission Drive Brake Minimum Turning Radius ft (m)  HYDRAULIC UNIT Hydraulic Control System Pump Capacity (implement) US gal/min (L/min) 3-Point Hitch Maximum Lift Force System Pressure psi (MPa)	Turf (R3) Industrial (R4)  Lift Point lb (kg)	Front, Rear: - Front: 18x8.50-10 4PR, Rear: 26x12.0-12 4 Front: 18x8.50-10 6PR, Rear: 26x12.0-12 4 - Hydrostatic Power Hydrostatic Transmission Selected 4WD Wet Disk 7.87 (2.4)  Position Control, Open Center 4.3 (16.1) 3.7 (14.1) Limited Category 1 660 (300)
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		SPECIFICATIONS

	011 107 11 10 110
Maximum Lift Height to Pivot Pin in (mm)	71 (1,800)
Maximum Lift Height Under Level Bucket in (mm)	51 (1,295)
Reach at Maximum Lift Height in (mm)	24 (610)
Reach with Bucket on Ground in (mm)	47 (1,205)
Digging Depth in (mm)	3.9 (100)
Maximum Drop Angle degree	40
Maximum Rollback Angle degree	30
Lift Capacity (Pivot Pin) lb (kg)	825 (375)
Breakout Force (Pivot Pin) lb (kg)	1,342 (610)
Rollback Force (Ground Line) lb (kg)	1,122 (510)
Rated Flow GPM (L/m)	4.3 (16.1)
System Pressure psi (MPa)	1,891 (13.0)
Rising Time to Full Height w/o Load sec	3.0
Lowering Time w/o Load sec	1.8
Attachment Rollback Time sec	2.2
Attachment Dumping Time (REGEN) sec	1.5
Bucket Width in (mm)	48 (1,219)
Bucket Capacity cu ft (m³)	5.3 (0.15)
Bucket Weight Ib (kg)	130 (59)
Loader Weight w/Bucket lb (kg)	425 (193)

# YANMAR B65 BACKHOE SPECIFICATIONS

Maximum Digging Depth (2' flat bottom) in (mm)	78.4 (1,991)
Swing Arc	150 degrees
Loading Height (bucket at 60 deg) in (mm)	60 (1,524)
Reach from Center Line of Swing Pivot in (mm)	102 (2,591)
Bucket Rotation	180 degrees
Loading Reach (bucket at 60 deg) in (mm)	35 (889)
Transport Overhang in (mm)	42.4 (1,077)
Undercut in (mm)	25 (635)
Stabilizer Spread, down position in (mm)	85.6 (2,174)
Stabilizer Spread, up position in (mm)	52.6 (1,336)
Bucket Cylinder Digging Force lb (kg)	2,800 (1,270)
Dipperstick Cylinder Digging Force lb (kg)	1,590 (721)
Operating Pressure psi (kg/cm)	1,885 (132.5)
Backhoe Weight Ib (kg)	677 (307)

# YANMAR M60 MID-MOUNT MOWER SPECIFICATIONS

Mounting Method	Ground Following
Cutting Width in (mm)	60 (1,524)
Cutting Height in (mm)	1-4 (25.4-101.6)
Number of Blades	3
Weight Ib (kg)	283.8 (129)

# AVAILABLE ATTACHMENTS FOR THE YANMAR 223

Front End Loader	Front Blade	3 Pt Attachments
Backhoe	Snow Blower	Mid-Mount Mower
Note: Attachments sold separately. Please see your dealer for details.		

#### ASSEMBLED IN THE USA

All Yanmar tractors are assembled in our state-of-the-art facility in Adairsville, GA, just north of Atlanta. Replacement parts are quickly fulfilled from this location to anywhere in North America. Plus, a ten-year limited powertrain warranty is standard on all new tractor purchases.

#### DEALERS WHO SHARE OUR COMMITMENT

Yanmar tractors are sold and serviced by a network of dealers who are committed to serving the communities in which they live and work. They share our passion for the land as well as a passion for unsurpassed service. To find the dealer nearest you, please visit YanmarTractor.com.

